CRESLINE-WEST®

PVC PRESSURE PIPE GASKET JOINT

CWPVC-4 SEPTEMBER, 2020

SDR-41 100 PSI PVC1120				MIN.	WEIGHT PER	FEET PER	PALLETS PER	GJ PART
	SIZE	O.D.	I.D.	WALL	100'	PALLET	T.L.	NO.
	4"	4.500	4.280	.110	101.61	760	20	49031
	6	6.625	6.301	.162	220.89	360	20	49033
ASTM D2241 *NOTE	8	8.625	8.205	.210	375.76	280	16	49035
	10	10.750	10.226	.262	585.26	160	16	49038
	12	12.750	12.128	.311	825.02	120	12	49040
	3"	3.500	3.284	.108	77.05	1160	20	49042
SDR-32.5	4	4.500	4.224	.138	126.91	760	20	49044
125 PSI PVC1120	6	6.625	6.217	.204	276.28	360	20	49046
ASTM D2241 *NOTE	8	8.625	8.095	.265	471.24	280	16	49048
	10	10.750	10.088	.331	735.08	160	16	49050
	12	12.750	11.966	.392	1033.15	120	12	49052
	3"**	3.500	3.230	.135	95.24	1160	20	48110
SDR-26	4**	4.500	4.154	.173	157.63	760	20	48130
160 PSI PVC1120	6	6.625	6.115	.255	343.09	360	20	48170
ASTM D2241	8**	8.625	7.961	.332	585.35	280	16	48190
(NSF _e) _{pw}	10**	10.750	9.924	.413	909.60	160	16	48200
	12**	12.750	11.770	.490	1280.86	120	12	48210
	2"	2.375	2.149	.113	53.50	2960	20	48471
SDR-21	3	3.500	3.166	.167	116.68	1160	20	48511
200 PSI PVC1120	4	4.500	4.072	.214	193.02	760	20	48531
ASTM D2241	6	6.625	5.993	.316	420.57	360	20	48571
NOT	8	8.625	7.805	.410	715.32	280	16	48591
(NSF.)pw	10	10.750	9.728	.511	1113.20	160	16	48600
DAGKET JOINT DIDE IS DOOR	12	12.750	11.538	.606	1568.19	120	12	48610

GASKET JOINT PIPE IS PRODUCED FROM PVC MATERIAL AS PER ASTM D1784.

GASKET JOINT PIPE IS 20 FT. LAYING LENGTH ± 1" WITH INSERTION RING MARKED ON THE BEVELED SPIGOT END OF PIPE. GASKET JOINT PIPE IS PRODUCED WITH AN INTEGRAL BELL END WITH A REINFORCED GASKET CONFORMING TO ASTM F477. ALL GASKET JOINT SDR-26 AND SDR-21 PIPE IS CERTIFIED TO THE UNIFORM PLUMBING CODE BY NSF INTERNATIONAL. ALL GASKET JOINT SDR-26 AND SDR- 21 PIPE COMPLIES WITH NSF/ANSI 61 (HEALTH EFFECTS REQUIREMENTS) AND IS CERTIFIED TO NSF/ANSI 372 (LEAD FREE LAWS).

^{*} NOTE: GASKET JOINT SDR-41 AND SDR-32.5 PIPE IS NOT CERTIFIED BY NSF INTERNATIONAL.

^{**} NON-STOCK ITEM

CONVERSION CHART FOR PRESSURE RATINGS AT VARIOUS TEMPERATURES FOR CRESLINE - PVC PIPE

TEMPERATURE °F	73.4°	80°	90°	100°	110°	120°	130°	140°
CONVERSION FACTOR	1.00	.88	.75	.62	.50	.40	.30	.22

PRESSURE RATING IS THE ESTIMATED MAXIMUM PRESSURE THAT WATER AS THE MEDIUM IN THE PIPE CAN EXERT CONTINUOUSLY WITH A HIGH DEGREE OF CERTAINTY THAT FAILURE OF THE PIPE WILL NOT OCCUR.

DO NOT USE PLASTIC PIPE AND FITTINGS FOR COMPRESSED AIR.

ASSEMBLY:

- 1. CLEAN AND DRY THE INTERIOR OF GASKET BELL AND THE EXTERIOR OF THE PIPE SPIGOT.
- 2. APPLY LUBRICANT TO THE SPIGOT END OF THE PIPE. LUBRICATE UP TO THE INSERTION DEPTH RING. DO NOT LUBRICATE THE GASKET.
- 3. INSERT THE SPIGOT END INTO THE GASKET BELL, MAKING SURE THE TWO LENGTHS ARE ALIGNED. PUSH THE PIPES TOGETHER UNTIL THE SPIGOT DEPTH RING IS FLUSH WITH THE ENTRANCE OF THE BELL.

PRECAUTIONS:

- 1. BE SURE TO KEEP DIRT OFF LUBRICATED SPIGOT AND OUT OF THE GASKET BELL.
- 2. THE PIPE SHOULD BE BURIED AT LEAST 24 INCHES BELOW GROUND AND PREFERABLY BELOW THE FROST LINE.
- 3. INSTALLATION, TRENCHING, THRUST BLOCKING AND BACKFILLING SHOULD BE PERFORMED IN ACCORDANCE WITH ASTM D2774.
- 4. BE SURE LINE IS PRESSURE TESTED BEFORE BACKFILLING. PIPE SHALL BE ADEQUATELY ANCHORED TO PREVENT MOVEMENT. THE JOINTS AND FITTINGS SHALL REMAIN EXPOSED TO FACILITATE INSPECTION FOR JOINT LEAKAGE.

PALLET QUANTITIES GJ PVC PRESSURE PIPE

PIPE	FEET PER	WT. PER PALLET			
SIZE	PALLET	SDR-41	SDR-32.5	SDR-26	SDR-21
2"	2960	-			1584
3	1160		894	1105	1353
4	760	773	965	1198	1467
6	360	796	995	1235	1514
8	280	1053	1320	1639	2003
10	160	937	1176	1456	1781
12	120	991	1240	1538	1882

JOINTS INSTALLED PER				
QUART OF LUBRICANT				
PIPE SIZE	JOINTS			
2"	125			
3	105			
4	100			
6	70			
8	50			
10	8			
12	6			



NSF_® pw-G U.P. Code

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